

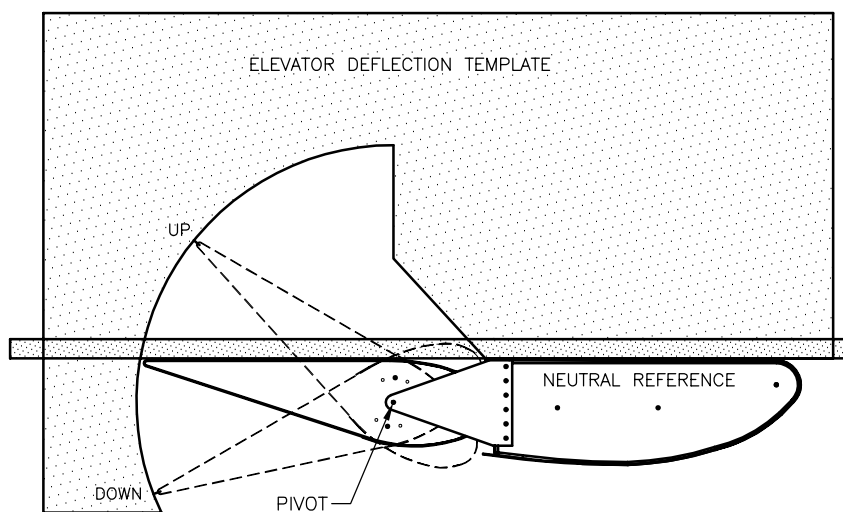
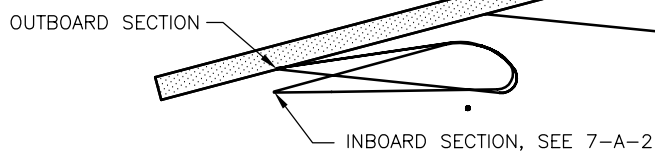
LIMITS WITHIN WHICH THE CONTROL SURFACES SHOULD DEFLECT FROM NEUTRAL:

AILERON: UP:  $13^\circ \pm 1^\circ$   
DOWN:  $13^\circ \pm 1^\circ$

FLAP: DOWN:  $15^\circ \pm 2^\circ$

ELEVATOR: UP:  $32^\circ$  to  $35^\circ$   
DOWN:  $28^\circ$  to  $30^\circ$

RUDDER: LEFT:  $23^\circ \pm 2^\circ$   
RIGHT:  $23^\circ \pm 2^\circ$



ELEVATOR NEUTRAL: TOP SURFACE OF ELEVATOR EVEN WITH TOP OF STABILIZER

RUDDER NEUTRAL: TRAILING EDGE ON AIRCRAFT CENTER LINE

